



Dart Aerospace Ltd.
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Canada

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D5575-041
Job Sheet 182778



Part No: D5575-041

Job Qty: 2 ea

Part Name: Deflector Assembly, Lower Cable Cutter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5575 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Small Fab-4	10:00	OCT 30 2018
110	Small Fab	2 pcs	9/14/18	9/14/18	0.00	0.87	Small Fab-3		
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		
130	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH: 138958

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5575-1	Deflector, Lower Cable Cutter	2 Ea (1 ea)	90-Start up Operation	8112120
D5575-3	Break Away Tip, Lower Deflector	2 Ea (1 ea)	90-Start up Operation	5114669
MS20470AD4-12	Rivet	4 Ea (2 ea)	90-Start up Operation	1130297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5575-1	2	0	0
	D5575-3	2	0	0
	MS20470AD4-12	4	453	0

Part Specifications

Specifications could not be found.



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Plx 8/31/18 1:25 PM Dart.lajeunesse.marie

Container No: S122602



Part: D5575-041

Job No: 182778

Serial No/Batch: S122602

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/30/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								